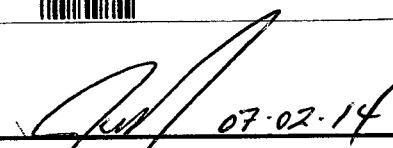
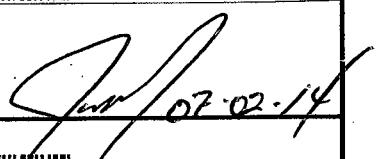
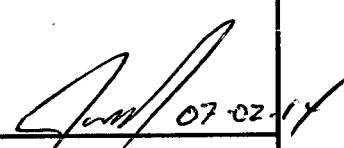
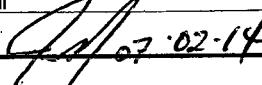
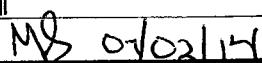


Date: Wednesday, 2/14/2007 1:27:12 PM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	STRUT
Job Number	30736		
Estimate Number	12725		
P.O. Number	N/A	Part Number	D27499
This Issue	2/14/2007	Drawing Number	D2749 REV C
Prsht Rev.	NC	Project Number	N/A
First Issue	NA	Drawing Revision	C
Previous Run	NA	Material	N/A
Written By	Signature: 07-02-14		
Checked & Approved By	Signature: W		
Comment	Est Rev:A New Issue 07-02-14 JLM		

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description:	
1.0	M6061T6B0750X00750	6061-T6 Bar .75" x .75"	
			
Comment: Qty.: 0.6781 f(s)/Unit Total : 0.6781 f(s) 6061-T6 Bar .75" x .75" Material: 3/4" x 3/4" bar 6061-T6 Batch: 11102476  07-02-14			
2.0	BAND SAW	BAND SAW	
			
Comment: BAND SAW Cut blank: 7..950" long  07-02-14			
3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE	
			
Comment: CONVENTIONAL MILLING MACHINE 1- Mill as per dwg D2749 2-Deburr as per dwg D2749  07-02-14			
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
			
Comment: INSPECT PARTS AS THEY COME OFF MACHINE  07-02-14			
5.0	QC8	SECOND CHECK	
			
Comment: SECOND CHECK  07-02-14			

Process Sheet

*Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 30736

Part Number: D27499

Job Number:



Seq. #: Machine Or Operation:

Description:

6.0 HAND FINISHING



HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

Mh/a.m

07-02-14

(1)

7.0 POWDER COATING



POWDER COATING

N103141



(1)

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

Mh/a.m

07/02/14

8.0 QC3



INSPECT POWDER COAT/CHEMICAL CONVERSION



07/02-14

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 PACKAGING 1



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

51102

P.21/21 (1)

10.0 QC21



FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

07/02/123

Job Completion



U 07.02.23

DART AEROSPACE LTD	Work Order:	
Description: Strut	Part Number:	D2749-9
Inspection Dwg:	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by: <u>John</u>	Audited by: <u>MB</u>	Prototype Approval: <u>BS</u>
Date: <u>07.12.14</u>	Date: <u>07/02/14</u>	Date: <u>07.02.14</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	